

7355



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RBEM632V3021128-1
Job Sheet 180232



Part No: RBEM632V3021128-1

Job Qty: 6 ea

Part Name: Cap



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/3/18

Job Tracking No:

Due Date: 8/13/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBEM632V3021128 Rev. 2 IPP Rev. A 18.06.26 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea	8/13/18	8/13/18	0.00	0.00	Start Up Machining-4		SDP 18-09-22
120	Lathe Conv	6 pcs	8/13/18	8/13/18	0.00	1.00	Lathe Conv-2		DDP 18-09-22
130	QC	6 pcs	8/13/18	8/13/18	0.00	0.00	QC2 Machining-5		DDP 18-09-22
140	QC	6 pcs	8/13/18	8/13/18	0.00	0.00	QC8 Machining-5		De 18-09-23
170	Packaging	6 pcs	8/13/18	8/13/18	0.00	0.00	Packaging3-2		MLL
180	QC21-SA	6 Ea	8/13/18	8/13/18	0.00	0.00	QC21		

Part Op 120 - 1-Machine as per DWG. 2-Deburr
Descriptions: 140 - Ink stamp T/N as per DWG.
170 - Identify and Stock

DAG OCT 09 2018
21
9-09

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MDELRR1.625W	M Delrin Round Bar, White	.3960 ft (.066 ea)	90-Start up Operation	S039758

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MDELRR1.625W	0	3	0

Part Specifications

Specifications could not be found.



Container No: S112374



Part: RBEM632V3021128-1

Job No: 180232

Serial No/Batch: S112374

Revision: 2

Inspector:

Exp Date:

Instructions:

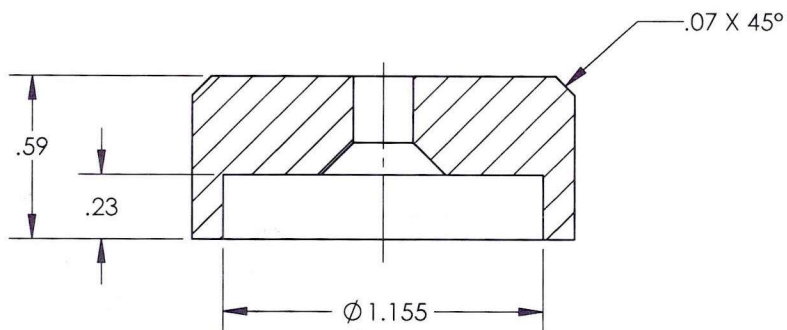
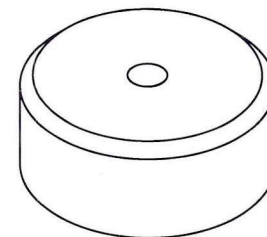
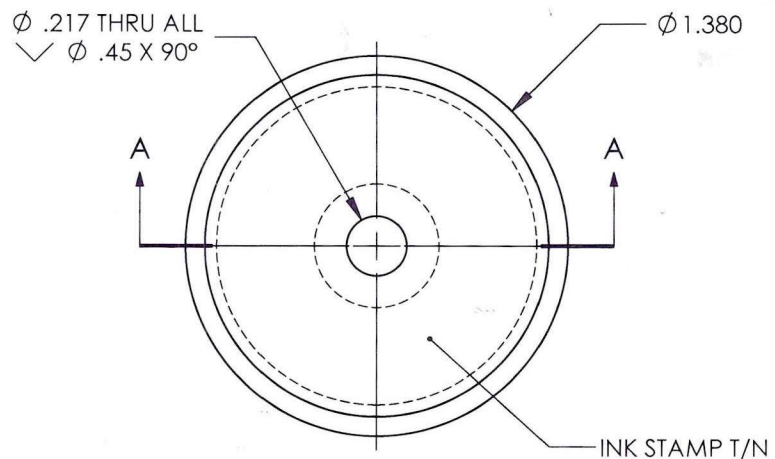
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Plex 9/17/18 10:18 AM dart.logan.david

Date: 09/21/18

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			REVISIONS				
REV	ECR	DESCRIPTION			DATE	INITIAL	APPROVED
2	17-0004	-1 CH'D DIM WAS Ø.217 THRU ALL ✓ Ø.450 X 90° IS Ø.217 THRU ALL ✓ Ø.45 X 90°.			1/16/2017	RJC	JAG



SECTION A-A

(1)

CAP

DART AEROSPACE	
TITLE HAFTING TOOL	
DWG NO. RBEM632V3021128-1	REV 2
MAT'L WHITE DELRIN	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT	.XXX ± .005 FRACTIONS ± 1/8
TREAT	.XX ± .01 ANGLES ± 5°
FINISH	.X ± .1 SURFACES = 125/
SPEC	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
DRAWN BY: MACKOVJAK	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
CHECKED: CLOUGH	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
OPPS APPR: ANDERSON	USED ON MODEL
QA APPR: LINDSAY	H175
APPROVED: GILBERT	
SCALE 3:2	DATE 3/3/2016 SHEET 2 OF 4

QA Closed: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

Work Order update only

[illegible]